

SHINITE

PBT

ENGINEERING PLASTIC DIVISION

SHINKONGSYNTHETICFIBERS CORPORATION 新光合成機能散份有關公司

8th Fl., 123, Sec. 2, Nanking East Road, Teipei, Taiwan Tel: 886-2-2507-0131 886-2-2507-1251(30Lines) 886-3-4932131-1730 Fax: 886-2-2506-8047 886-3-491-5763

Technical Data

SHINITE E206G30BK

FR/GF Grade / 防火/玻纖強化級 DE5830

		Unit	Test Method	Values
Mechanical properties	機械性質			;
Izod Impact(Notched)	衝擊強度	Kg-cm/cm	ASTM D256	8.2
Tensile Strength	拉伸強度	Kg/cm ²	ASTM D638	1200
Elongation	拉伸率	%	ASTM D638	2.8
Flexural Strength	灣曲強度	Kg/cm ²	ASTM D790	1850
Flexural Modulus	彎曲模數	Kg/cm ²	ASTM D790	88000
Rockwell Hardness	洛式硬度	R	ASTM D785	120
Thermal properties	熱性質			
Heat Deflection Temperature	熱變形溫度		ASTM D648	
66psi		°C		<u>-</u>
264psi		$^{\circ}$ C		205
Flammability	防火性	•	UL 94	V0
Melting Point	熔點	°C	DSC	223
Electrical properties	電氣性質			
Dielectric Strength	介電強度	KV/MM	ASTM D149	20
Dielectric Constant	介電常數	•••	ASTM D150	4
Volume Resistivity	體積電阻	Ω-CM	ASTM D257	1.00E+16
Other properties	其它性質			
Specific Gravity	比重	•	ASTM D792	1.60
Water Absorption	吸水率	%	ASTM D570	0.07
Mold Shrinkage	成形收縮率		ASTM D955	
Flow	流動方向	%		0.2~0.4
Cross Flow	垂直方向	%		0.5~0.9

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SHINKONG SYNTHETIC FIBERS CORPORATION 8F., NO. 123, SEC. 2, NANKING E. RD., TAIPEI, TAIWAN Report No. : CE/2005/10320

Date : 2005/01/11

Page : 1 of 3

The following merchandise was (were) submitted and identified by the client as:

Type of Product : THERMOPLASTIC POLYESTER RESIN

Style/Item No : SHINITE ®PBT E206G30BK

Manufacturer/Vendor : SHINKONG SYNTHETIC FIBERS CORPORATION

Sample Received : 2005/01/04

<u>Testing Date</u> : 2005/01/04 TO 2005/01/11

Test Result : - Please see the next page -

Daniel Yen, M.R. Poperation Signed for and on behalf of SGS TAIWAN LTD.

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SHINKONG SYNTHETIC FIBERS CORPORATION 8F., NO. 123, SEC. 2, NANKING E. RD., TAIPEI, TAIWAN

Report No. : CE/2005/10320

Date

: 2005/01/11

Page

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Test Result

PART NAME NO.1

BLACK PLASTIC PELLETS (PLEASE REFER TO THE PHOTO

ATTACHED)

		75.41.1	MIDI	Result
Test Item (s):	Unit	Method	MDL	No.1
PBBs(Polybrominated biphenyls)(CAS NO:059536- 65-1)	%	With reference to USEPA3540 or USEPA3550. Analysis was performed by HPLC/DAD, LC/MS or GC/MS. (prohibited by 2002/95/EC (RoHS), 83/264/EEC, and 76/769/EEC)	0.0005	N .D.
PBBEs(PBDEs)(Polybrominat ed biphenyl ethers)	%	With reference to USEPA3540 or USEPA3550. Analysis was performed by HPLC/DAD, LC/MS or GC/MS. (prohibited by 2002/95/EC (RoHS), 83/264/EEC, and 76/769/EEC)	0.0005	N.D.

			MDL	Result
Test Item (s):	Unit	Method	MIDL	No. 1
Chromium VI (Cr+6)	ppm	As per US EPA 7196A and US EPA 3060A.	2	N.D.
Cadmium (Cd)	ppm	ICP-AES after as per EN 1122, method B:2001 or other acid digestion.	2	N.D.
Mercury (Hg)	ppm	ICP-AES after as per US EPA 3052 or other acid digestion.	2	N.D.
Lead (Pb)	ppm	ICP-AES after as per US EPA 3052 or other acid digestion.	2	N.D.

NOTE • (1) N.D. = Not detected (<MDL)

(2) ppm = mg/kg

(3) MDL = Method Detection Limit

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SHINKONG SYNTHETIC FIBERS CORPORATION 8F., NO. 123, SEC. 2, NANKING E. RD., TAIPEI, TAIWAN Report No. : CE/2005/10320

Date : 2005/01/11

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EXCELLENCE WIRE IND. CO., LTD.

NO.13, LANE39, SEC.2, CHANG AN RD., LUCHU

HSIANG, TAOYUAN HSIEN 338, TAIWAN, R.O.C.

Report No. : CE/2004/61219

Date : 2004/06/18

Page : 1 of 3

The following merchandise was (were) submitted and identified by the client as:

Type of Product

: GOLD WIRE 0.45MM

Sample Received

: 2004/06/11

Testing Date

: 2004/06/11 TO 2004/06/18

Test Result

: - Please see the next page -



Dental Yen, M.R. / Operation Manager Signed for and on behalf of SGS TAIWAN LTD.

TM 0883621



EXCELLENCE WIRE IND. CO., LTD.

NO.13, LANE39, SEC.2, CHANG AN RD., LUCHU

HSIANG, TAOYUAN HSIEN 338, TAIWAN, R.O.C.

Report No. : CE/2004/61219

Date : 2004/06/18

Page : 2 of 3,

Test Result

PART NAME NO.1

GOLDEN COLORED METAL WIRE

				Result					
Test Item (s):	Unit	Method	MDL	No.1			T		
Arsenic (As)	ppm	ICP-AES after as per US EPA 3052 or other acid digestion.	2	N.D.					
Barium (Ba)	ppm	ICP-AES after as per US EPA 3050B or other acid digestion.	2	N.D.					
Cadmium (Cd)	ppm	ICP-AES after as per EN 1122, method B:2001 or other acid digestion.	2	N.D.			·		
Mercury (Hg)	ppm	ICP-AES after as per US EPA 3052 or other acid digestion.	2	.N.D.					
Phosphorus (P)	ppm	ICP-AES after as per US EPA 3050B or other acid digestion.	2	705.3					
Lead (Pb)	ppm	ICP-AES after as per US EPA 3050B or other acid digestion.	2	19.6					
Antimony (Sb)	ppm	ICP-AES after as per US EPA 3050B or other acid digestion.		N.D.					
Selenium (Se)	ppm	ICP-AES after as per US EPA 3052 or other acid digestion.	2	N.D.					
Tin (Sn)	ppm	ICP-AES after as per US EPA 3050B or other acid digestion.		52605.0					
Zinc (Zn)	ррш	ICP-AES after as per US EPA 3050B or other acid digestion.		127.3					

This Test Report is issued by the Company subject to its General Conditions of Service printed overlead. Attention is drawn to the limitations of liability, indemnification, and Jurisdictional lesues defined therein. The results shown in this test report reflect only to the sample(s) lested unless otherwise stated. This Test Report cannot be reproduced, except in full, without prior written permission of the Company. 此場告長護徳本公司訂定之通用服務條款所製作表处。體法會史條款列印於背面,將本公司之通用服務條款所製作表及。體法會史條款列印於背面,將本公司之通務。 人文、智慧福智明護規範之,此報告結果所非具有识明儀對檢驗之過品負責。本報告未提本公司等面許可,不可能仍複製。

TM 0833622



EXCELLENCE WIRE IND. CO., LTD.

NO.13, LANE39, SEC.2, CHANG AN RD., LUCHU

HSIANG, TAOYUAN HSIEN 338, TAIWAN, R.O.C.

Report No. : CE/2004/61219

Date : 2004/06/18

Page : 3 of 3,

Trank Variation					Result	
Test Item (s):	Unit	Method	MDL	No.1		
Chromium VI (Cr+6)		As per US EPA 7196A and US EPA 3060A.	2	N.D.		

NOTE: (1) N.D. = Not detected.(<MDL)

(2) ppm = mg/kg

(3) MDL = Method Detection Limit

(4) " --- " = Not Applicable

(5) " -" = No Regulation

(6) * = Results shown are of the adjusted analytical results

(7) ** = Qualitative analysis (No Unit)

(8) Negative = Undetectable / Positive = Detectable



FISCHERSCOPE X - RAY TEST RECORD

FISCHER

TECHNOLOGY

EXCELLENCE WIRE INDUSTRIAL CO., LTD.

TELEPHONE : (03) 3222129

PART NO:

N.W:

DATE: 2005/3/3

BATCH NO:

BATCH SIZE : 15 u"

NAME: 簡 秋 鳳

N	=	1	Thickness	-	16.08	-	84.01
N	•	2	THICKNESS	=	15.91	=	75.61
N	=	3	Thickness	-	15.62	=	88.33
N	=	4	THICKNESS	=	16.27	=	79.58
N	#	5	THICKNESS		16.36	=	88.64

FINAL RESULT

THICKNESS MEASUREMENT

APPLICATION NO.

111

M E A N THICKNESS	-	16.048	=	83.234
STANDARD DEVIATION	-	0.297	=	5.641
COEFF. OF VARIATION (%)	•	1.848	=	6.778
LOWEST READING	=	15.618		75.608
HIGHEST READING	=	16.361	=	88.637
NO. OF MEAS.	-	5	•	5
MEASURING TIME (S)	=			30



															
양식			B401-6		│	H 4		连号	Ħ			永林電子			
改正	番浩				ID								71-1, Yangbeol-ri, Opo-yup.		
改正	日字	2002	2.12.20			2004年05月27							fju-si, Kyunggi-do, Korea FEL(82-31)766-0270 FAX(82-31)765-4890		
納品	處				EXV	7			~ *************************************						
規	格	Ø0.4	50mm		硬度 H 品名							C5)	100W		
LOT.	NO	名稱								P	PBW				
區	分			1	X							LOT	SIZE		
12 28.	<i>''</i>	規格	規	格	規	格		公差 <i>f</i>		外觀		Roll	KGS		
SPE	\mathbb{C}	Ø0.450mm	Ø0.450)mm			+8.8	+8:885					4,960		
		Ø0.452mm	Ø0.452	2000						ок			• • • •		
DAT	`A	Ø0.452mm	Ø0.452	2mm						OK					
		Ø0.452mm	Ø0.452	e Emm			C			OK					
					化	Ą	 成	分				1			
	分					1 t	. 學 成	分(%)			h			
		Cu	Pb		Si	a	Fe	Zn		M	'n	P	Cu+Sn+P		
SPE	c	Rem	0.05m	ах	4.2~	5.8	0.01max	0.03m	ах	_	-	0.03~0.35	99.5min		
DAT	Ά	95.1173	0.002	14	4.73	358	0.0085	0.008	74	-		0.12751	·		
				7	機械	約	. 物理的	内 性質							
	分		機械的性	生質		-		-							
		引張强度(N	l/mm²)	延	伸率(5	%)	Resist	tance(n	nΩ/4	(cm))				
SPE	C	950 ~ 1	100		_			23 ~ :	27						
DAT	`A	1,007	7					25,6							
	We centify above test results are true and correct.								綜						
		ż	k	林	ě	Ē.	子					숌			
			品質管理	里擔徵	渚:	9 6	外 熔					判			
							,,,,, D<					定			

