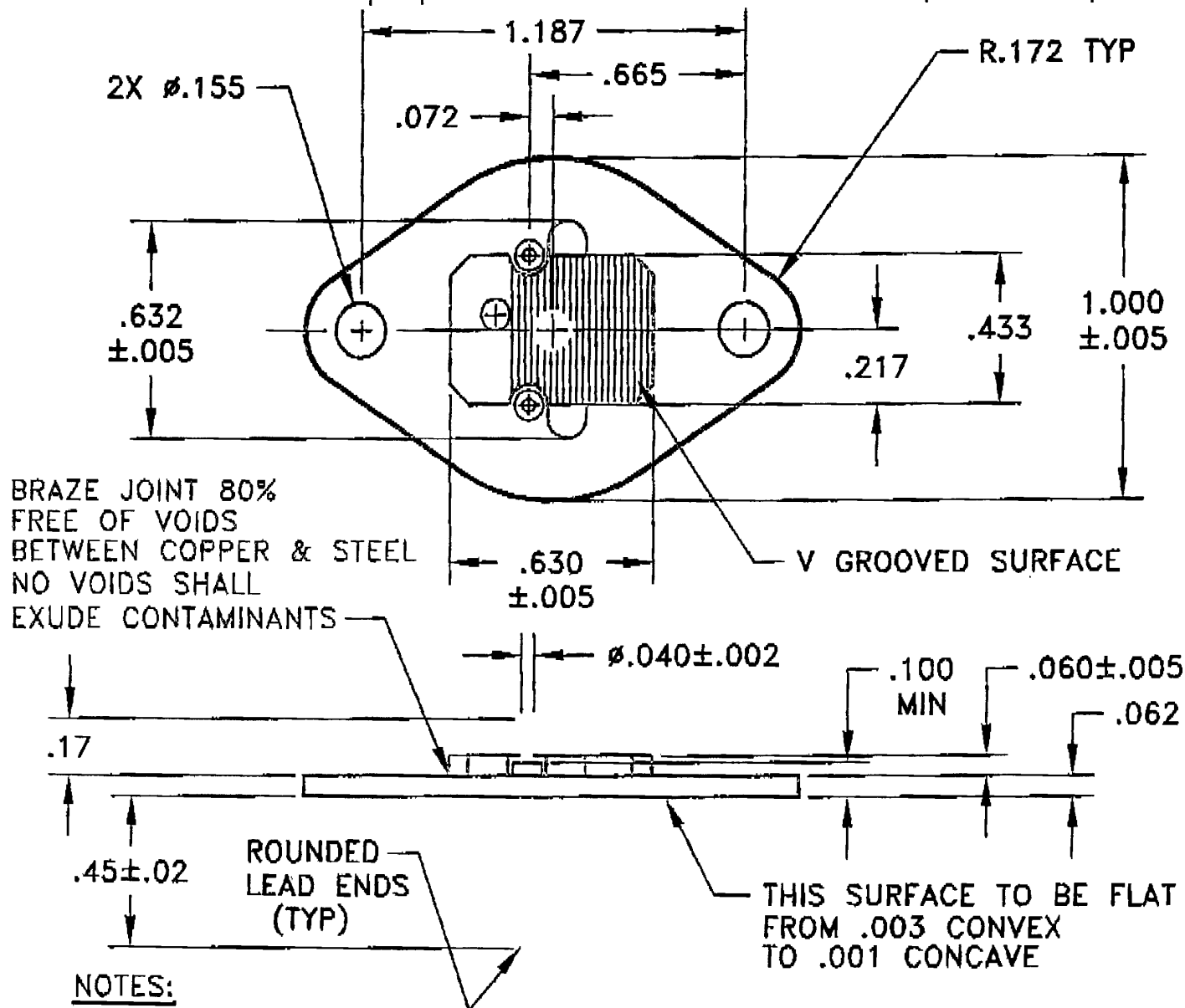


REVISIONS

NEXT ASSY	USED ON	ZONE	LTR	DESCRIPTION	DATE	APPROVED
			A B	REL END #428	12/8/04 1/13/05	JAG JAG



NOTES:

1. LEADS TO BE PERPENDICULAR TO BASE WITHIN 15°. HERMETICITY TO APPLY AFTER STRAIGHTENING TO PERPENDICULAR POSITION.
2. LEAD BREAKDOWN VOLTAGE 7500V ACROSS GLASS TO BASE.
3. LEADS TO TAKE 20# PULL & 6 IN/OZ TORQUE & SHALL LEAK LESS THAN 1×10^{-8} STD CC/SEC HELIUM
4. MAX. BRAZE FLOW FROM COPPER .060
5. BT BRAZE SHALL BE USED

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES XX ± .01 XXX ± .003	CONTRACT NO.		HO CHIEN www.hochien.com			
	APPROVALS	DATE	TO-3 BASE			
DRAWN J.BUCKLEY	11/18/04					
MATERIAL: BASE: 1010 STEEL PLATE: COPPER HS-119 PIN: #52 ALLOY	CHKD		SIZE A			
	ENG J. Galt	1/17/04				
FINISH: 150 microinches NICKEL PLATING (MIN)	PROCESS ENG R. Galt	1/13/05	SCALE: 2/1			
	MFG J. F. Galt	1/25/05				
DO NOT SCALE DRAWING	QA J. F. Galt	1/25/05				